

Adress :Organize San. Bölgesi Sarıseki / İSKENDERUN
 Tel :+90 326 656 28 90 PBX
 Fax :+90 326 656 28 95
 Web :www.toscelik.com.tr
 E-mail :toscelik@toscelik.com.tr

MÜŞTERİ ADI & ADRESİ
 NAME & ADDRESS OF THE CUSTOMER
 MICK D.O.O.
 KUKULJANOVO 447 51227 KUKULJANOVO,
 CROATIA
 HIRVATİSTAN

DESCRIPTION OF GOODS:
 GALVANIZED PIPES SUITABLE FOR
 GALVANIZING

EN 10255 NO: E-30-01087-16

Ürün Bilgisi ve Mekanik Testler/Product Information and Mechanical Tests

SIRA ITEM	TIP TYPE	EBAT SIZE	PAKET NO PACK NO	DÖKÜM CAST NO	PPB	LOT NO	URT.NORM PRODUCT NORM	KALİTE STEEL GRADE	YS N/mm ²	TS N/mm ²	E %	IE 1 J	IE 2 J	IE 3 J	IE AV. J	TT °C	HT BAR	HT TIME Sec	VDC	FT	BD	EX	NDE	B
1	GTC	1"X3,20X6000	KA02762767	2006960	91	LOT2	EN 10255	S195T	308	395	32.2						50	5	G	G	G	G	G	
2	GTC	1"X3,20X6000	KA02762769	2007070	84	LOT2	EN 10255	S195T	323	405	26.1						50	5	G	G	G	G	G	
3	GPE	11/2"X3,20X6000	KA02769518	2019064942	61	LOT2	EN 10255	S195T	286	391	33.5						50	5	G	G	G	G	G	G
4	GPE	11/2"X3,20X6000	KA02769519	2019064942	61	LOT2	EN 10255	S195T	286	391	33.5						50	5	G	G	G	G	G	G
5	GPE	11/2"X3,20X6000	KA02769522	2019064942	26	LOT2	EN 10255	S195T	286	391	33.5						50	5	G	G	G	G	G	G
6	GPE	11/2"X3,20X6000	KA02769853	2019064791	61	LOT2	EN 10255	S195T	295	404	32.2						50	5	G	G	G	G	G	G
7	GPE	11/2"X3,20X6000	KA02769854	2019064791	61	LOT2	EN 10255	S195T	295	404	32.2						50	5	G	G	G	G	G	G

Kimyasal Testler / Chemical Tests

SIRA ITEM	DÖKÜM NO HEAT NO	C %	SI %	S %	MN %	P %	AL %	CR %	MO %	NI %	CU %	N %	TI %	V %	SN %	NB %	CEIIW %	CEPCM %
1	2006960	0.0482	0.0063	0.0281	0.2774	0.0119	0.0341	0.0981	0.0150	0.0888	0.4358	0.0086	0.0010	0.0010	0.0172		0.1522	0.0951
2	2007070	0.0499	0.0168	0.0261	0.2486	0.0159	0.0321	0.0629	0.0010	0.0988	0.3519	0.0049	0.0010	0.0012	0.0005		0.1344	0.0880
3	2019064942	0.0781	0.0062	0.0078	0.4551	0.0052	0.0352	0.0256	0.0162	0.0227	0.0280	0.0031	0.0097	0.0035	0.0010		0.1664	0.1156
4	2019064942	0.0781	0.0062	0.0078	0.4551	0.0052	0.0352	0.0256	0.0162	0.0227	0.0280	0.0031	0.0097	0.0035	0.0010		0.1664	0.1156
5	2019064942	0.0781	0.0062	0.0078	0.4551	0.0052	0.0352	0.0256	0.0162	0.0227	0.0280	0.0031	0.0097	0.0035	0.0010		0.1664	0.1156
6	2019064791	0.0863	0.0287	0.0125	0.4234	0.0096	0.0437	0.0278	0.0010	0.0295	0.0492	0.0032	0.0012	0.0010	0.0023		0.1681	0.1154
7	2019064791	0.0863	0.0287	0.0125	0.4234	0.0096	0.0437	0.0278	0.0010	0.0295	0.0492	0.0032	0.0012	0.0010	0.0023		0.1681	0.1154

G :İyi/Good
 YS :Akma Muk./Yield Strength(N/mm²)
 TS :Çekme Muk./Tensile Strength(N/mm²)
 E :Uzama/Elongation (%)
 NDE:Tahribatsız Test/Non Destructive Examination
 B: Havsallı/ Bevelled
 VDC: Görsel Kontrol/ Visual&Dimensional Check
 EX: Genişletme/ Expanding
 HT: Hidrostatik Test/ Hydrostatic Text(Bar)
 IE :Darbe Enerjisi/Impact Energy(Joule)
 TT :Test Sıcaklığı/ Test Temp.for Impact Testing(°C)
 HT TIME: Saniye/ Second
 FT: Yassılma/ Flattanning
 BD: Bükme/Bending
 PPB:Paket içi adet/Pieces per bundle

GPE: GALVANISED PLAIN END PIPE
 GTC: GALVANISED THR AND COUP PIPE

CE marklaması EN 10255 kapsamında Üretilen ürünler için geçerlidir
 CE marking applies to those produced in accordance with EN 10255
 EN 10255 CE Kapsam/Scope: Seri L, L1, L2, M, H

COATING QUALITY FOR GPE AND GTC MATERIALS ARE
 A.1 AND FOR GSC MATERIALS IS B.1 ACCORDING TO EN
 10240 STANDARD

ONAY / APPROVED BY
 ERW Fabrikaları Kalite Müdürü / ERW Plants Quality Manager
 Bülent SÖNMEZ
 bulent.sonmez@toscelik.com.tr



TOSÇELİK Profil ve Sac
 Tosçelik Profil ve Sac Endüstrisi A.Ş.
 Organize Sanayi Bölgesi Sarıseki/İSKENDERUN
 T +90 (326) 6562890 (plax) Fax : 90 + (326) 6562895
 Aşım Günçüz V.D. : 086 001 3021